

# Stak-N-Lok Specifications

The sides and back of each tier section are manufactured from a single piece of 20 gauge cold rolled steel, formed to make three sides incorporating a continuous 3/4" flange on the top and bottom.

The tier shelf is manufactured from 20 gauge cold rolled steel. The front edge of the shelf has a 1/2" lip with a 1/2" return bend for maximum strength. The shelf is further reinforced with a 20 gauge welded steel channel along its entire length. Slots are punched onto shelves on 2" centers accepts the back tabs of the adjustable file dividers. Each opening or tier section includes two adjustable file dividers, manufactured from 20 gauge cold rolled steel and powder coat finished to match cabinet color. Dividers can be positioned on 2" centers along the entire shelf length and are punched to include two tabs on the base, and one tab located on the rear. Rear tab of the adjustable file divider locks into an 18 gauge slotted formed channel welded to the inside of the tier. Channels include slots punched on 2" centers corresponding to slots on shelf.

The fully recessed door of each section is manufactured from 20 gauge cold rolled steel with a 5/8" edge and a 1/2" return bend. The door is also reinforced with a 20 gauge welded steel channel. Each door pivots on two 3/16" hardened steel pins and glides on two non-marring nylon pads. Each door also has two rubber pads to quiet its operation when being closed.

The top of each Stak-N-Lok2™ unit is manufactured of 20 gauge cold rolled steel and is welded to the upper opening.

The base of each unit is manufactured of 16 gauge cold rolled steel and includes four 5/16" x 18 threaded leveling domes.

Each door is gang locked using dual 14 gauge lock bars which are mounted in the 3/4" side channels. The lock is typically located in the top section and can be re-keyed in the field.

Inside dimensions for all series Stak-N-Lok2™ cabinets: Height = 10-3/8" Depth = 13-5/8".

**All specifications subject to change without notice.**